

Undrained bearing capacity of the cutting face for an open caisson

RONAN ROYSTON^{*}, BRIAN B. SHEIL[†] and BYRON W. BYRNE[‡]

Large-diameter open caissons are an increasingly common means of constructing underground storage and attenuation tanks, as well as launch and reception shafts for tunnel-boring machines. A ‘cutting face’ at the base of the caisson wall, resembling an inclined ring footing, is typically used to aid the sinking phase. This paper describes a suite of over 15 000 finite-element limit analyses exploring the bearing capacity of a caisson cutting face, partially or wholly embedded in undrained soil. The primary aim of the study is to assess the influence of the cutting face inclination angle on the vertical bearing capacity. The effects of cutting face roughness, internal overburden and surcharge, and caisson radius are also investigated. In particular, the results indicate that a steepening of the inclination angle may not always reduce the bearing capacity, if the cutting face is rough. The numerical output informs the development of a closed-form approach for application in routine design. The new design method is shown to provide an excellent representation of the numerical output.

KEYWORDS: bearing capacity; clays; limit equilibrium methods; numerical modelling

INTRODUCTION

Large-diameter open caissons are an increasingly common means of constructing underground storage and attenuation tanks, as well as launch and reception shafts for tunnel-boring machines (O’Dwyer *et al.*, 2018, 2020). A ‘cutting face’ at the base of the caisson wall, resembling an inclined ring footing, is commonly used to aid the sinking phase. The purpose of the cutting face is to reduce the vertical bearing capacity and encourage propagation of the soil failure mechanism towards the centre of the caisson for excavation (Sheil *et al.*, 2018). An accurate estimate of the vertical bearing capacity is needed to ensure the caisson self-weight overcomes soil penetration resistances in a controlled manner during the sinking process (Royston *et al.*, 2016).

Although the behaviour of inclined ring footings has received very little treatment in the literature, solutions exist for analogous bearing capacity problems. For example, the bearing capacity of a conical footing depends strongly on the cone apex angle, face roughness and soil conditions (Cassidy & Houlsby, 2002; Houlsby & Martin, 2003). Solutions have also been developed for the drained bearing capacity of a flat ring footing, incorporating the effect of soil relative density and the wall diameter-to-thickness ratio (e.g. Vesic, 1975; Bolton & Lau, 1993; Zhao & Wang, 2008; Benmehbarek *et al.*, 2012). Eurocode 7 (BS EN 1997-1; BSI, 2004) provides guidance on the calculation of the bearing capacity for an inclined strip footing based on earlier work by Hansen (1970). The influence of the inclination angle is considered independent of the footing roughness for undrained soils. Such approaches could be applied to large caisson diameters where the problem can be approximated

to a strip footing. Although the behaviour of strip foundations subjected to inclined loads (e.g. Meyerhof & Koumoto, 1987; Frydman & Burd, 1997), as well as the effect of footing embedment (e.g. Meyerhoff, 1951; Hansen, 1970; Salgado *et al.*, 2004), has been well researched, there remains a notable lack of design guidance for inclined axisymmetric footings.

This paper describes a suite of over 15 000 finite-element limit analyses (FELAs) exploring the undrained bearing capacity of a large-diameter caisson cutting face. The main objective of the research is to identify the most influential caisson and soil parameters for the vertical bearing capacity of the cutting face. The numerical results are used to inform the development of a new closed-form design approach, which captures the influence of inclination and roughness of the cutting face, internal overburden and surcharge, and the caisson radius. The new design method is applied to a realistic design scenario to allow comparisons with calculations using Eurocode 7 (BSI, 2004) design guidelines.

PROBLEM DEFINITION

Figure 1 defines the problem and notation for this study. The geometry of the caisson cutting face is described by the angle of inclination, β , embedded width, B , internal radius, R , and cross-sectional area, A . The caisson is considered partially or wholly embedded in homogeneous undrained clay with unit weight γ_s and undrained shear strength s_u . The embedded depth of the vertex of the cutting face relative to the internal excavation level is given by h_v , whereas h defines the internal soil overburden (see Fig. 1). In practice, an open caisson is commonly launched within a cofferdam such that the external soil overburden is significantly greater than the internal overburden. The external soil surface was therefore restricted from vertical movement to approximate field behaviour. The undrained shear strength of the interface between the soil and cutting face is αs_u , where α is the adhesion factor and is varied between 0 (smooth) and 1 (rough). At a vertical penetration of w , the vertical and horizontal reaction exerted by the soil on the cutting face is V and H , respectively. A dimensionless bearing capacity factor, N , can be obtained from V using equations (1) and (2) as follows

$$N_{ps} = \frac{V_{ps}}{s_u B} \quad (1)$$

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^{*} Ward and Burke Construction Ltd, Bourne End, Bucks, UK; Department of Engineering Science, University of Oxford, Oxford, UK.

[†] Department of Engineering Science, University of Oxford, Oxford, UK (Orcid:0000-0002-1462-1401).

[‡] Department of Engineering Science, University of Oxford, Oxford, UK (Orcid:0000-0002-9704-0767).

Table 1. Notation adopted for OxLim-derived undrained bearing capacity factors of a caisson cutting face

Variable	Description
$N_{ps,h=0}$	Bearing capacity factor for plane-strain conditions and $h \leq 0$ only
N_{ps}	Bearing capacity factor for generalised plane-strain conditions
N_{axi}	Bearing capacity factor for generalised plane-strain and axisymmetric conditions

The analyses assume that the space above the cutting face is occupied by a rigid, smooth-sided wall, based on empirical evidence of the effectiveness of an external annulus and interface lubrication during caisson sinking in undrained soils (Royston, 2018; Royston *et al.*, 2020). It has also been observed that the penetration of the angled cutting face into the clay does not necessarily lead to contact between the disturbed soil and the interior caisson wall (Royston, 2018). Therefore, only the roughness of the cutting face is considered in the subsequent analyses to simulate realistic conditions in practice. Complexity is added to the analysis of the vertical bearing capacity in three stages: (a) stage I, plane-strain cutting face with no internal overburden ($h/B \leq 0$, $R/B = \infty$); (b) stage II, generalised plane-strain cutting face ($h/B = \text{any}$, $R/B = \infty$); and (c) stage III, generalised axisymmetric cutting face ($h/B = \text{any}$, $R/B = \text{any}$). Notation for the OxLim-derived bearing capacity factors is defined in Table 1 for each stage.

Stage I: plane-strain cutting face with no internal overburden ($h/B \leq 0$, $R/B = \infty$)

For the stage I analyses the range of $20^\circ \leq \beta \leq 90^\circ$ was explored in increments of $\beta = 5^\circ$. Fig. 3 shows the influence of both β and α on $N_{ps,h=0}$. For a smooth cutting face, $N_{ps,h=0}$ is a linear function of β . An increase in roughness causes the relationship between $N_{ps,h=0}$ and β to become non-linear, with an optimal angle existing for $\alpha \geq 0.4$ for the practical range of β . Importantly, the results indicate that a steepening of the inclination angle may not always reduce the bearing capacity if the cutting face is rough.

Figure 4 shows the influence of β on the developed soil failure mechanisms using OxLim-predicted UB velocity

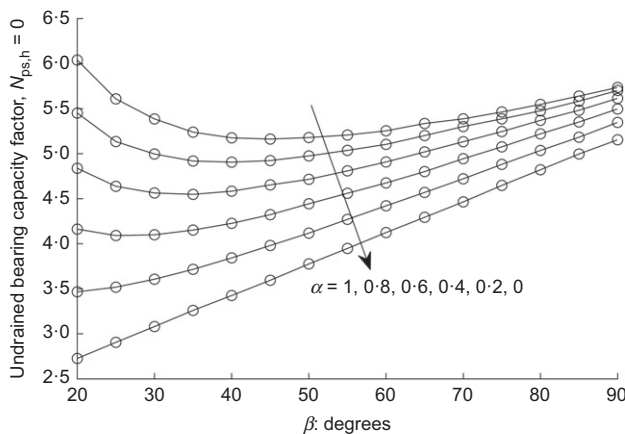


Fig. 3. FELA predictions of the influence of the cutting face inclination angle on the bearing capacity factor for $h/B \leq 0$ and values of α ranging between 0 and 1; $\gamma_s B/s_u = 0$, $q_s/s_u = 0$, $h/B = 0$, $R/B = \infty$ (plane strain)

fields for both a smooth and rough cutting face, with the inferred geometry for each failure mechanism superimposed. Considering first the $\alpha = 0$ results, while a reduction in β appears to increase the size of the failure mechanism, this is offset by a reduction in the corresponding UB velocity field; this ultimately leads to the reduction in bearing capacity observed in Fig. 3. In contrast, the non-linear relationship observed in Fig. 3 for $\alpha = 1$ is due to a much greater increase in the size of the failure zone for $\beta = 30^\circ$ (see Fig. 4). Based on the failure mechanisms identified, a kinematic mechanism is proposed in Fig. 5. Three main zones are identified: (a) the rigid wedge OCD with $\phi = 45^\circ$ and 0° for a smooth and rough cutting face, respectively; (b) the shear fan zone OBC; and (c) the rigid wedge OAB, which is also an isosceles right triangle. For a smooth and a rough cutting face, the angle of the fan zone, θ , is β and $\beta + 45^\circ$, respectively. The failure mechanism shown in Fig. 5 leads to the following theoretical expression for $N_{ps,h=0}$

$$N_{ps,h=0} = \left[2 \left(\frac{\beta}{180^\circ} \pi \right) + 2 \right] + \left(\frac{\alpha}{\tan \beta} \right) + \left(\alpha + \frac{\pi - 4}{2} \alpha^2 \right) \quad (3)$$

The first term on the right-hand side of equation (3) defines the bearing capacity factor for $\alpha = 0$, which was observed to be a linear function of β in Fig. 3. This term reduces to the exact solution of $\pi + 2$ for a conventional flat strip footing (Prandtl, 1922). A substantial part of the effect of cutting face roughness is accounted for by the vertical component of the shear force developed on the inclined cutting face. This is captured by the second term in equation (3). The third term captures the contribution from normal pressure acting on the cutting face.

Owing to asymmetry about the vertical axis of the cutting face, the influence of soil unit weight on the bearing resistance necessitates explicit treatment. The additional resistance contribution attributed to soil unit weight is therefore captured by the second term on the right-hand side of equation (4) and is a function of β and the vertical embedment of the cutting face – that is, $h_v = B/\tan \beta$. The final term of equation (4) captures the influence of the internal surcharge pressure, q_s .

$$V_{ps,h=0} = \left(N_{ps,h=0} s_u + \frac{\gamma_s B}{2 \tan \beta} + q_s \right) B \quad (4)$$

Stage II: generalised plane-strain cutting face ($h/B = \text{any}$, $R/B = \infty$)

Additional FELA-predicted soil failure mechanisms for a typical caisson embedment of $h/B = 2$ are presented in Fig. 6. The influence of cutting face embedment on the soil failure mechanism can be assessed through comparison of the results presented in Figs 4 and 6. Soil weight effects aside, it can be seen that an increase in h/B influences the bearing capacity by increasing the extent of the soil failure surface. From Fig. 6, it is also apparent that the developed failure mechanisms are similar for all values of β and α , and are therefore dominated by the embedment depth. The change in curvature of the soil failure mechanism in the region above the cutting face is also an interesting feature.

Figure 7 plots the variation of N_{ps} as a function of h/B , where a non-linear relationship is evident. Although a rough cutting face exhibits higher N_{ps} , the increment of N_{ps} with h/B appears near-independent of α . It can also be seen that β has a greater influence on the bearing capacity for $\alpha = 0$ compared to $\alpha = 1$. These data have been re-plotted in Fig. 8, except values of N_{ps} have now been zeroed at $h/B = 0$ (by

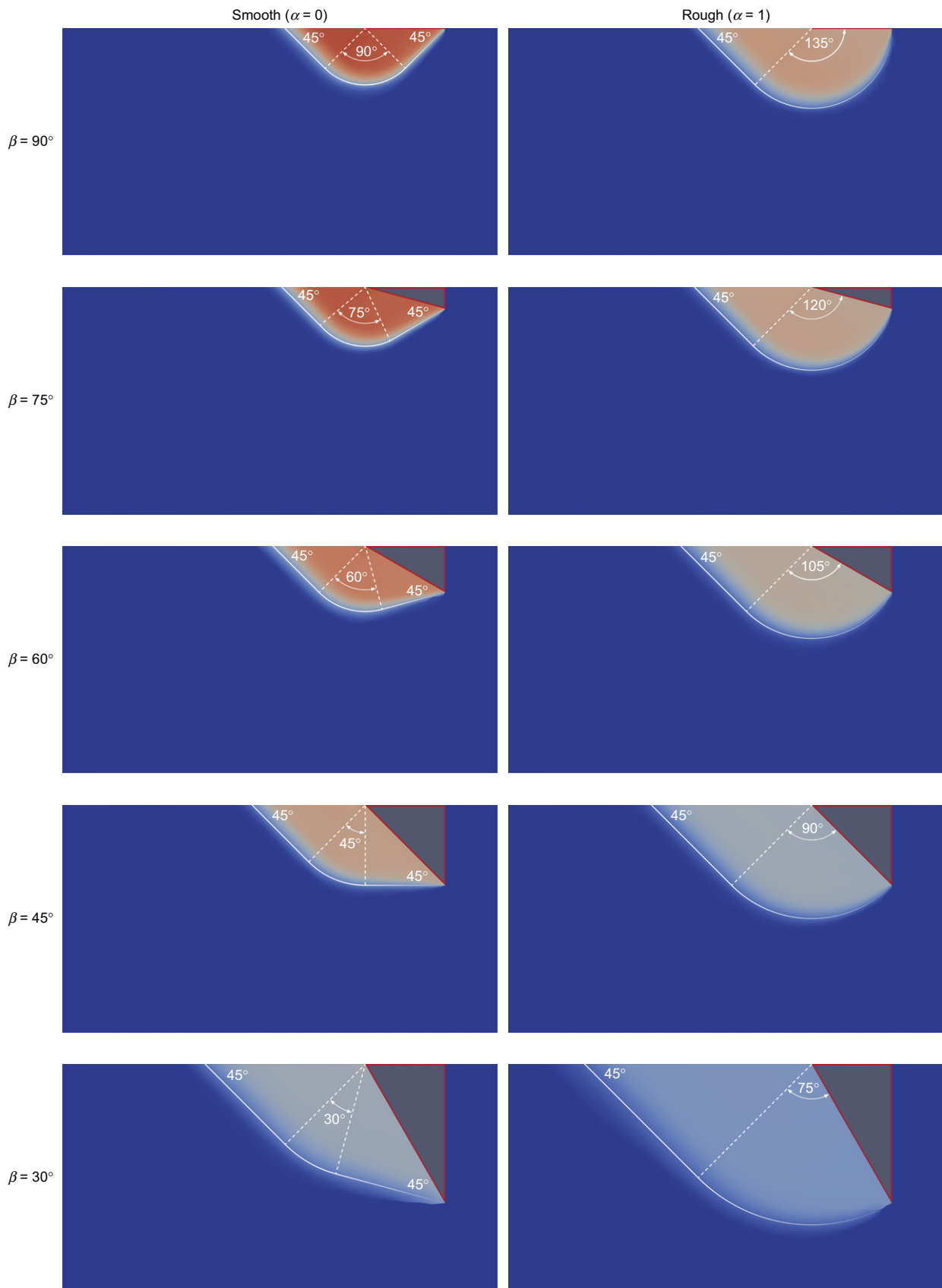


Fig. 4. Contours of UB velocities determined by FELA showing the influence of β on soil failure mechanisms for $h/B = 0$ and for a smooth and rough cutting face. The inferred geometry of each failure mechanism is superimposed on the respective figure using a white line. $\gamma_s B / s_u = 0$, $q_s / s_u = 0$, $R/B = \infty$ (plane strain)

subtracting corresponding values of $N_{ps,h=0}$). Manipulating the bearing capacity factors in this way reveals a bound on $N_{ps} - N_{ps,h=0}$ for $\beta \geq 50^\circ$. Although there is improved

agreement between the results, there remains a slight dependency of these trends on both α and β . In light of these results, it is found empirically that N_{ps} can be expressed in the

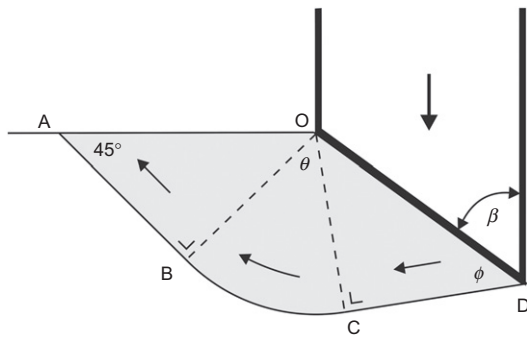


Fig. 5. Proposed theoretical failure mechanism for an inclined cutting face with $h/B \leq 0$ based on FELA results presented in Fig. 4

following form

$$N_{ps} = N_{ps,h=0} + \left[\frac{(h/B)^{0.452}}{\cos \beta + 0.133\alpha} \right] \leq N_{ps,h=0} + \left[\frac{(h/B)^{0.452}}{\cos(50^\circ) + 0.133\alpha} \right] \quad (5)$$

where $N_{ps,h=0}$ is obtained from equation (3). The form of equation (5) was obtained by curve-fitting the OxLim results presented in Fig. 8, the parameters and exponents of which were determined using a least-squares goodness-of-fit measure. These empirical parameters implicitly account for the non-linearity of the soil failure surface and the potential for interface shear stresses to not fully reach αs_u . The vertical bearing resistance also includes an additional term to account for the weight of the additional soil overburden

$$V_{ps} = \left(N_{ps}s_u + \frac{\gamma_s B}{2 \tan \beta} + q_s + \gamma_s h \right) B \quad (6)$$

Stage III: generalised axisymmetric cutting face ($h/B = \text{any}$, $R/B = \text{any}$)

In this stage, the analyses were extended to consider the dimensionless caisson radius, R/B , which influences the bearing capacity by two competing mechanisms. First, footings with smaller radii develop increased bearing capacity due to a reduction in the circumferential length of the failure surface and therefore an increase in the shear strain (see Fig. 9). However, for deeply embedded footings with small radii, there is an interception, and therefore shortening, of the failure surface leading to a lower bearing capacity, as shown in Fig. 10. It follows that for deeply embedded cutting faces, a reduction in bearing capacity (arising from a reduction in the extent of the failure surface) dominates and vice versa for shallow embedments.

Stage III bearing capacity factors, N_{axi} , are plotted against the reciprocal of R/B in Fig. 11. To ensure the analyses cover all values likely to be encountered in practice, a wide range of B/R has been considered (where $B/R=0$ corresponds to plane-strain conditions). Fig. 11 plots the influence of B/R on N_{axi} for values of β of 30° , 45° , 60° , 75° , 90° and for a smooth and rough cutting face. From Fig. 11, it can be seen that the development of N_{axi} is a linear response to an increase in B/R before transitioning to a ‘backbone curve’. The linear portion represents the influence of the radial stress increase on the bearing capacity, whereas the backbone curve dominates when the failure planes intercept and do not extend to the surface (see Fig. 10(b), for example). The slopes, m , of these linear portions are plotted in Fig. 12 as a function of h/B . Conveniently, there is strong linearity in the data where a

best-fit line is described by the following expression

$$m = \frac{dN_{axi}}{d(B/R)} = \frac{8}{9} - \frac{2}{3} \left(\frac{h}{B} \right) \quad (7)$$

In the case of the backbone curve, the failure mechanism forms a logarithmic spiral towards the caisson centreline and the soil above the cutting face displaces vertically upwards, as shown in Fig. 10(b). The stage III bearing capacity can therefore be defined as follows

$$N_{axi} = N_{ps} + m(B/R) \leq A_b \ln(B/R) + B_b(B/R) + C_b \left[\left(\frac{\beta}{180^\circ \pi} \right) - \frac{\pi}{6} \right] + \frac{\alpha}{\tan \beta} + \alpha(B/R) \quad (8)$$

where the left-hand and right-hand sides of the inequality represent the linear and backbone portions, respectively, of the curves in Fig. 11; A_b controls the shape of the backbone curve; and B_b and C_b control the influence of B/R and β , respectively. The parameters A_b , B_b and C_b were determined as -2.162 , 4.277 and 2.52 by optimisation against the FELA results. The last two terms to the right of the inequality account for the role of α as a function of β and B/R .

DESIGN METHOD VERIFICATION

An overview of the design methodology is presented in Fig. 13. The new approach is verified by comparison against the results for the 15 000 OxLim analyses completed in the study. The percentage error between predictions determined using the new approach and OxLim are plotted against normalised embedment depth in Fig. 14. The simplified design approach provides a very good representation of the OxLim output, with a maximum deviation of $\sim 5\%$ and a slight bias on the safe side (overall mean = -0.39%). The error increases for greater embedment depths due to the difficulty in describing the shape of the backbone curve, and its dependence on the caisson/soil parameters, using simplified closed-form equations.

Comparison to Eurocode 7

A comparison of the new design method to that in Eurocode 7 (BS EN 1997-1; BSI, 2004) considers a recent caisson construction project described in Royston (2018). The adopted caisson/soil parameters are summarised in Table 2 (Royston, 2018). Fig. 15 shows the influence of β on the predicted total caisson embedment (h_v) caused by the downward force provided by the construction of the concrete caisson walls. The total downward force, V_{axi} , is calculated from the wall volume, using 25 kN/m^3 for the unit weight of concrete. Also shown on Fig. 15 are the corresponding predictions determined using solutions for an inclined strip footing outlined in Eurocode 7 (BS EN 1997-1; BSI, 2004)

$$N_{EC7} = (\pi + 2)i + q/s_u \quad (9)$$

$$i = 1 - \left[\frac{\pi - (\pi\beta/180^\circ)}{\pi + 2} \right] \quad (10)$$

where the parameter q is the ‘overburden or surcharge pressure’ at the level of the foundation base. As the Eurocode 7 approach (BS EN 1997-1; BSI, 2004) corresponds to a plane-strain analysis, these comparisons are only indicative. Nevertheless, both sets of predictions exhibit a distinct inflection point when the cutting face becomes fully embedded at $h_v = t/\tan \beta$, where t is the total wall thickness. The Eurocode 7 methodology (BS EN 1997-1; BSI, 2004), however, predicts a significantly greater embedment for a given wall height than the present

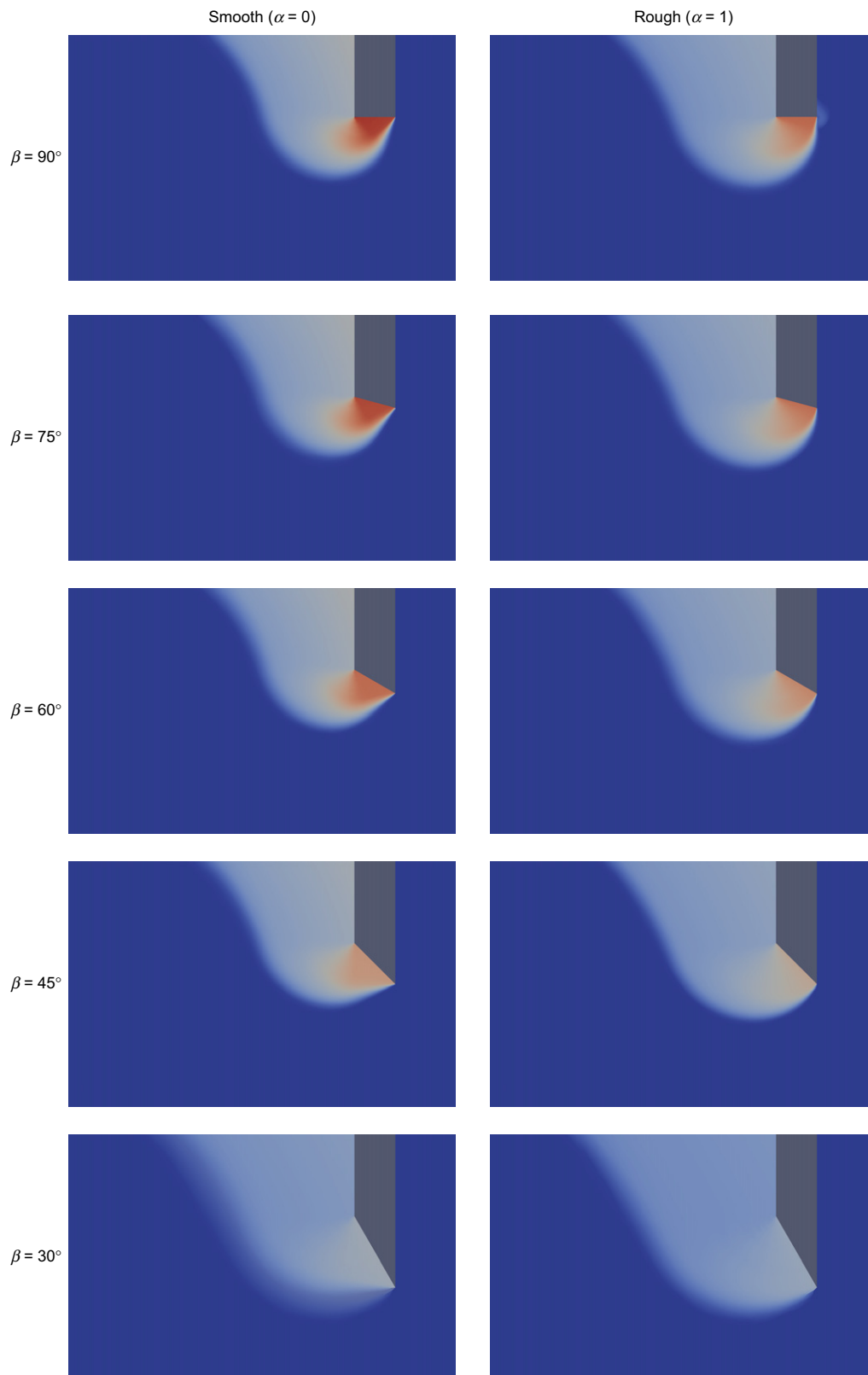


Fig. 6. Contours of UB velocities determined by FELA showing the influence of β on soil failure mechanisms for $h/B=2$ and for a smooth and rough cutting face; $\gamma_s B/s_u=0$, $q_s/s_u=0$, $R/B=\infty$ (plane strain)

design approach. It should be noted that this under-prediction of the capacity of the cutting face is unconservative for open caisson construction. This discrepancy is a result of the following limitations of the Eurocode 7 approach (BSI, 2004) approach: (a) for deeply embedded footings the method does not consider the extension of the failure surface into the additional soil overburden; (b) axisymmetric radial stress

increases are not considered; and (c) cutting face roughness and inclination angle are assumed independent.

CONCLUSIONS

This paper has described a numerical study of the ultimate undrained bearing capacity of an open caisson cutting

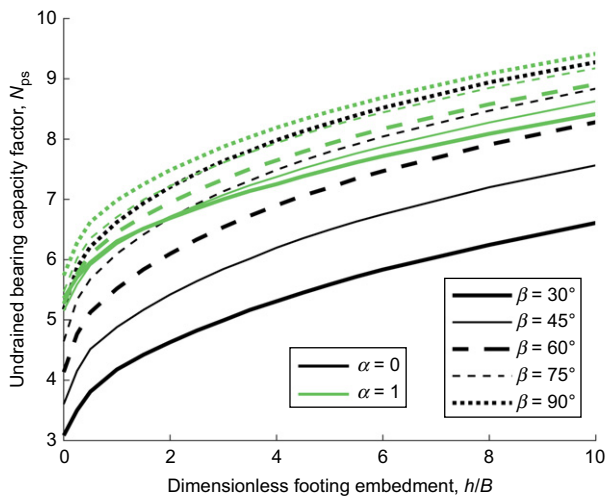


Fig. 7. FELA predictions of the influence of dimensionless footing embedment on the bearing capacity factor of a smooth and rough cutting face; $\gamma_s B / s_u = 0$, $q_s / s_u = 0$, $R/B = \infty$ (plane strain)

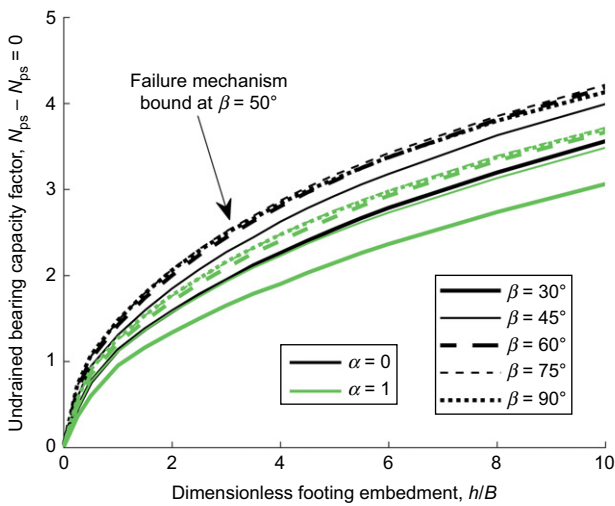


Fig. 8. FELA predictions of the influence of dimensionless footing embedment on the relative bearing capacity factor for a smooth and rough cutting face; $\gamma_s B / s_u = 0$, $q_s / s_u = 0$, $R/B = \infty$ (plane strain)

face. FELA was used to identify the most influential caisson/soil parameters, providing the basis for a new closed-form design method. The main conclusions from the study are as follows.

- (a) The undrained bearing capacity factor was shown to be highly dependent on the angle of inclination of the cutting face. For a smooth cutting face, the bearing capacity factor is a linear function of the cutting face inclination angle. For non-smooth footings, the relationship becomes non-linear where an optimum angle of inclination exists. The results indicate that a steepening of the inclination angle may not always reduce the bearing capacity if the cutting face is rough.
- (b) Two competing influences on bearing capacity were identified for an axisymmetric cutting face compared to equivalent plane-strain conditions. First, cutting faces with smaller radii develop increased bearing capacity due to an increase in radial stress. For deeply embedded cutting faces with small radii, however, there is an interception, and therefore shortening, of the failure surface leading to a lower

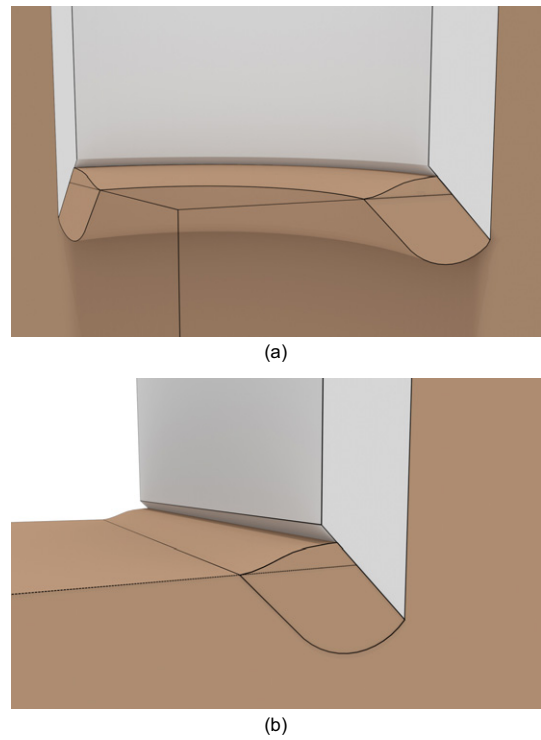


Fig. 9. Schematic diagram showing typical (a) plane strain and (b) axisymmetric failure mechanisms

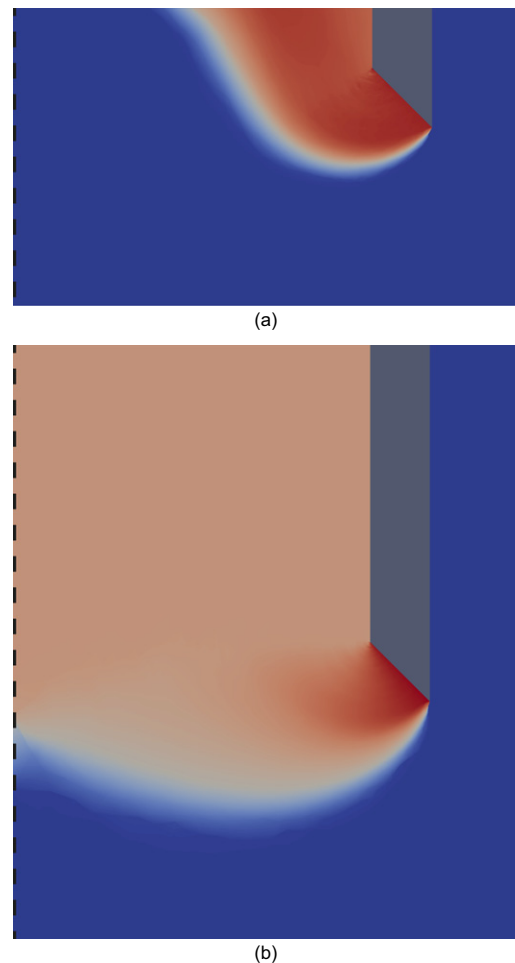


Fig. 10. Contours of UB velocities determined by FELA showing the influence of embedment depth on soil failure mechanisms for a smooth cutting face: (a) $h/B = 1$; (b) $h/B = 6$. $R/B = 6$, $\gamma_s B / s_u = 0$, $q_s / s_u = 0$

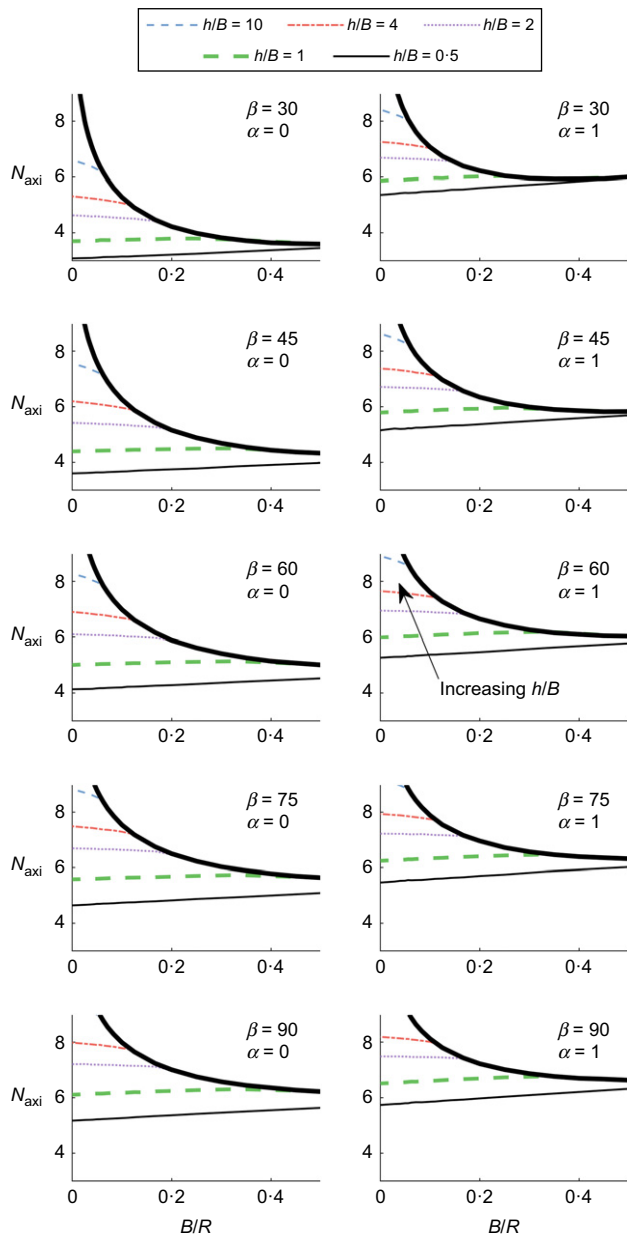


Fig. 11. FELA predictions of the influence of dimensionless caisson radius on the bearing capacity of a smooth and rough cutting face and for a range of inclination angles. Note only select values of h/B are presented for the sake of clarity

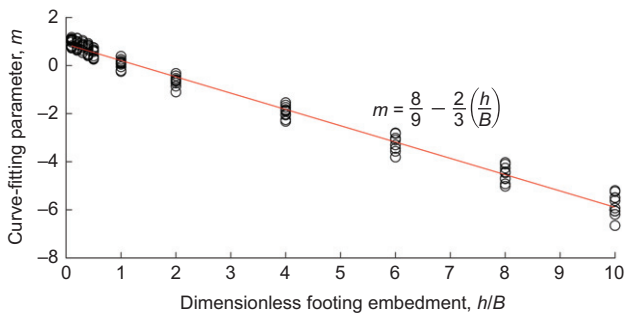


Fig. 12. Dependence of curve-fitting parameter m on dimensionless footing embedment showing best-fit linear relationship and coefficient of correlation. These data points were determined by fitting a linear trendline to the linear portions of the FELA results presented in Fig. 11 for all axisymmetric analyses

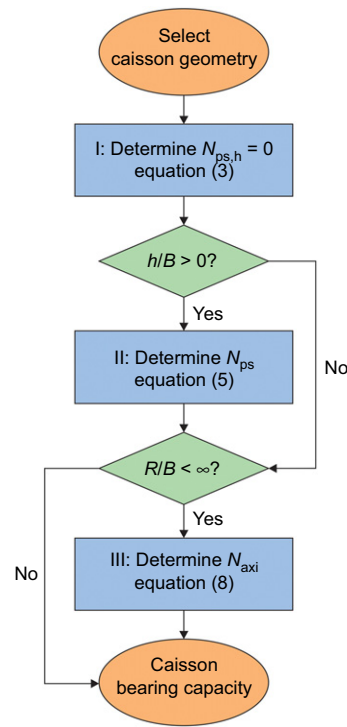


Fig. 13. Flow chart for the determination of caisson bearing capacity using the proposed design methodology

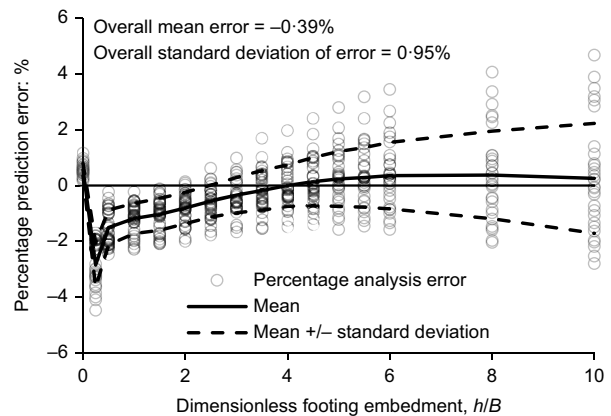


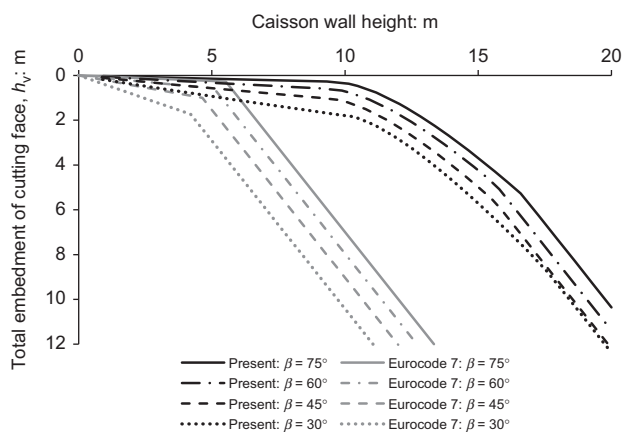
Fig. 14. Percentage error between bearing capacity predictions determined using new design approach and those determined using OxLim plotted against dimensionless embedment depth

bearing capacity. It follows that for deep embedments, reduction in bearing capacity arising from a reduction in the extent of the failure surface dominates, and vice versa for shallow embedments.

- (c) A closed-form predictive approach, amenable for use in routine design, was developed based on the results of the FELA. The method allows for the determination of the vertical bearing capacity and captures all salient dimensionless groups identified in the numerical parametric study. The design approach was shown to provide a very good representation of the numerical data.
- (d) Homogeneous soil conditions were assumed in the modelling presented in this paper. In all instances, the numerical results showed that the soil failure mechanism extended internally. For application of the design methodology developed to projects with varying soil conditions, the adopted soil

Table 2. Caisson/soil parameters reported by Royston (2018) used for Eurocode 7 (BS EN 1997-1; BSI, 2004) comparisons

Parameter	Value
Caisson internal radius, R : m	11
Caisson wall thickness, t : m	1
Cutting face roughness, α	1
Internal surcharge, q_s : kPa	0
Soil undrained shear strength, s_u : kPa	40
Soil unit weight, γ_s : kN/m ³	16
Unit weight of caisson wall, γ_c : kN/m ³	25

**Fig. 15. Comparison between new method and Eurocode 7 (BSI, 2004) predictions for the required caisson embedment to achieve equilibrium during wall construction for values of β of 30°, 45°, 60° and 75°. Adopted caisson/soil parameters are listed in Table 2**

strength should therefore reflect conditions at the internal excavation level.

- (e) The FELAs conducted in this paper consider the cutting face wished-in-place and therefore do not consider any large-strain soil behaviour or soil heave that may occur during the sinking process. The analyses, and the design methodology presented, also assume that no consolidation occurs during construction due to the typically short excavation and sinking phases in practice.

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NOTATION

- A cross-sectional area of caisson wall
 A_b empirical curve-fitting parameter controlling the shape of the backbone curve
 B embedded wall width of caisson
 B_b empirical curve-fitting parameter controlling the influence of B/R
 C_b empirical curve-fitting parameter controlling the influence of β
 h internal soil overburden

- h_v embedded depth of the vertex of the cutting face relative to the internal excavation level
 m empirical curve-fitting parameter
 N_{axi} dimensionless bearing capacity factor for generalised axisymmetric conditions
 N_{EC7} solutions for the dimensionless bearing capacity factor of an inclined strip footing outlined in Eurocode 7, BS EN 1997-1 (BSI, 2004)
 N_{ps} dimensionless bearing capacity factor for generalised plane-strain conditions
 $N_{ps,h=0}$ dimensionless bearing capacity factor for plane-strain conditions and level internal excavation level ($h=0$)
 q_s surcharge applied to internal soil surface
 R internal radius of caisson
 s_u undrained shear strength of soil
 t total caisson wall thickness
 V_{axi} vertical soil reaction for axisymmetric conditions
 V_{ps} vertical soil reaction for plane-strain conditions
 w vertical penetration of caisson
 α soil-structure adhesion factor
 β inclination of caisson cutting face (flat = 90°)
 γ_c caisson wall unit weight
 γ_s soil unit weight
 θ, ϕ parameters defining soil failure mechanism

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